

 A DIVISION OF **PACCAR** AUSTRALIA PTY LTD. A.B.N. 43 004 669 667 LMCT 1343  
355 Fitzgerald Road, Derrimut Victoria 3026 (PO Box 661, Laverton Victoria 3028)  
Tel: (03) 9396 9100 Fax: 9396 9111 Service & Parts Hotline: 1300 727 944  
Trading Hours: Mon To Fri 7:00am - 10:00pm Saturdays 8:00am - 1:00pm

ARC NO. AU17468

**SERVICE JOB SUMMARY**

<b>Document No.:</b>	<b>1301552</b>
Document Date:	13/11/2024
Repair Order No.:	355875
Rego No.:	XW10OI
Make/Model:	2019 DAF CF530 FTT
Vehicle ID No.:	XLRTTM430KG297621
Engine Hours:	
Odometer:	290991
Delivery Date:	31/03/2020
Invoice To:	7400600
Customer ABN:	11005592049
Tax Exempt No.:	
P/Order No.:	28617
Fleet No.:	PM53
Page:	1 of 3

**Invoice To:** 7400600  
PACLEASE AUSTRALIA PPFS  
355 FITZGERALD RD  
DERRIMUT VIC 3026

**Deliver To:**

**38TESTSYSTPRES**

Pressure test cooling system - Leave under pressure overnight, check for engine pressurising.

Carried out cooling system pressure test - confirmed engine pressurising.

Tested EGR cooler - OK.

Tested compressor for bypassing OK.

Drained oil & removed sump - pressurised cooling system - identified internal leak at Cyl#5.

Advised customer - Approved to strip & identify cause.

Removed required components for acces.

Removed manifolds & cylinder head.

Measured liner heights - Ok

Identified Cyl#5 liner O-ring/seal failed.

Identified wear/scoring on camshaft lobes.

Quoted repairs - Approved.

Ref job#2.

**39DFE6ER**

ENGINE REBUILD DAF EURO 6 - As per estimate#229971 including cam shaft.

Removed fuel filter housing, pumping units etc.

Removed required components for access & removed gearbox.

Removed engine.

Removed clutch & flywheel - sent flywheel to be skimmed.

Removed rear main seal and flywheel housing.

Removed idler & camshaft gears - removed followers & camshaft.

Installed new camshaft & followers.

Installed idler & cam gear.

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### 39DFE6ER

Installed puming units etc.  
 Installed flywheel housing & rear main seal.  
 Installed flywheel & clutch.  
 Stripped cylinder liners & confirmed liner measurements.  
 Installed new O-rings, liners.  
 Cleaned pistons, installed new piston rings & installed piston assemblies.  
 Installed cylinder head with new head gasket.  
 Installed all previously removed engine components using new seals/hardware as required.  
 Installed engine and all previously removed components.  
 Installed gearbox & related components.  
 Filled fluids, started engine & checked for leaks - Ok.  
 Bled cooling system, washed down & road tested vehicle - All Ok.

### SUBLET:

Machine flywheel.

Part Number	Part Description	Quantity
2301951	Tappet	2.00
2245295	CAMSHAFT ENGINE	1.00
2194203	COOLANT PIPE	2.00
1963617	LOCTITE 5188	1.00
1895972	FLANGE BOLT	4.00
1876190	SEALRING-CRANKSHAFT	1.00
1863266	CONNECTING PIPE+SEAL	2.00
1858819	BEARING SHELL CONNECTING ROD U	6.00
1857669	SEALING SET FUEL MODULE	1.00
1694591	CYLINDR PIN	1.00
1682342	OIL PIPE	1.00


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## SERVICE JOB SUMMARY

**Invoice To:** 7400600  
 PACLEASE AUSTRALIA PPFS  
 355 FITZGERALD RD  
 DERRIMUT VIC 3026

**Deliver To:**

**Document No.:** 1301552  
**Document Date:** 13/11/2024  
**Repair Order No.:** 355875  
**Rego No.:** XW10OI  
**Make/Model:** 2019 DAF CF530 FTT  
**Vehicle ID No.:** XLRTTM430KG297621  
**Engine Hours:**  
**Odometer:** 290991  
**Delivery Date:** 31/03/2020  
**Invoice To:** 7400600  
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**P/Order No.:** 28617  
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**Page:** 3 of 3

### 39DFE6ER

1867257	TAPPET EXHAUST VALVE	6.00
1680226	O-RING	1.00
1655712	BEARING SHELL CON ROD	6.00
1645642	TAPPET INLET VALVE	6.00
2047414	GASKET,SET OIL MODULE	2.00
1603978	O-RING CYLINDER LINER MX BK 146X5.7X5MM	6.00
1603977	O-RING CYLINDER LINER MX VITON 146X5.7X5	6.00
1313122	FLANGE BOLT	4.00
3391271	LUBRIPLATE	1.00
0661319	BALL BEARING FLYWHEEL	1.00
MDQ62D0T6	JOINER 6MM	1.00
ELC30-20M	PAC GEN ELC30 PREMIX 20L EXTENDED LIFE C	2.00
LOC34238	LOCTITE 5699 GREY MAXX	1.00
ELC30-5M	PAC GEN ELC30 PREMIX 5L EXTENDED LIFE CO	1.00
HTM350L	CLAMP-HOSE W/LINER	1.00
3823258	CLEANING PAD	1.00

**Parts Totals: 68.00**

Miscellaneous Charges  
 WORKSHOP SUPPLIES  
 ENVIRONMENTAL CHARGES

Advisor: MADELEINE WAHRBICHLER

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

### Bank Account Details for Direct Payments:

Bank: ANZ Branch: Altona North  
 BSB: 013202 Account No.: 775073766 Account Name: KENWORTH DAF MELBOURNE